



S.T.P. Studi Tecnologie Progetti S.p.A.
Engineering & Contractor

LIST OF REFERENCES

www.stpitaly.eu

S.T.P. Studi Technologie Progetti S.p.A.

OIL REFINING

| <i>CLIENT</i> | <i>LOCATION</i> | <i>PROJECT</i> | <i>CAPACITY</i> | <i>CONTRACT</i> | <i>YEAR</i> |
|----------------|-------------------|---------------------------------------|-------------------------|-----------------|-------------|
| ENI Refining | Sannazzaro, Italy | FCC Clarified Oil Fractionation | 280,000 T/y | FEED | 2006 |
| RAM | Milazzo, Italy | Open Contract for Engineering | - | BED | 2005 |
| ENI Refining | Livorno, Italy | HDS Gas Compression & Amine Treatment | 1000 Nm ³ /h | BED,DED,PMC | 2004 |
| ENI Refining | Livorno, Italy | Vacuum Distillation Unit Revamping | 45,000 BPSD | FEED | 2003 |
| ENI Refining | Livorno, Italy | Crude Distillation Unit Revamping | 110,000 BPSD | FEED | 2003 |
| ENI Refining | Livorno, Italy | HDS Amine Treating Revamping | 300 m ³ /hr | BED, DED | 2003 |
| RAM | Milazzo, Italy | In Line Mogas Blending | 1200 m ³ /hr | FEED | 2003 |
| ENI Refining | Sannazzaro, Italy | Interconnecting ASU-SRU | - | BED | 2003 |
| ENI Refining | Sannazzaro, Italy | Hydrogen Compression System | 7000 m ³ /hr | BED | 2003 |
| TOTAL FINA ELF | Rome, Italy | Open Contract for Engineering | - | BED,DED | 2002 |
| ENI Refining | Livorno, Italy | MEA 1 & MEA 2 System Revamping | 60 m ³ /hr | BED,DED | 2002 |
| ENI Refining | Taranto, Italy | Gasoline Splitter and Deisopentimizer | 1,100,000 T/y | FEED | 2002 |

Legenda: **BED** Basic Engineering Design
 DE D Detailed Engineering Design
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| SOTULUB | Bizerte, Tunisia | Crude Distillation and Bitumen Plant | 100,000 T/hr | BED | 1994 |
| APC-TRE PI | Alexandria, Egypt | Bitumen Blowing | 1,300 T/d | BED | 1994 |
| KNPC / TPL | Mina Al Amhadi, Kuwait | FCC Unit Revamping | 40,000 BPSD | BED | 1994 |
| api Refinery | Falconara, Italy | Technical Assistance | - | PMC | 1994 |
| KHERSON – KTI | Ukraina | Gasoil Desulphurization | 33,000 BPSD | BED | 1994 |
| api Refinery | Falconara, Italy | Technical Assistance | - | PMC | 1994 |
| TOTAL FINA ELF | Rome, Italy | Benzene Hydrogenation | 100,000 T/y | EPCM | 1993 |
| NAFTAN | Novopolotsk, Belarus | Refinery Expansion | 3.3 M T/y | BED | 1993 |
| DELFINO | Odessa, Ukraina | Grass Root Refinery | 3.5 M T/y | BED, PMC | 1993 |
| DELFINO | Oreburg, Ukraina | Condensate Refinery | 10,000 BPSD | BED,PMC | 1993 |
| DQR/TPL | Vietnam | Grass Root Refinery | 80,000 BPSD | BED | 1992 |
| LUKOIL/TPL | Odessa, Russia | Gasoil Desulfuration | 20,000 BPSD | BED | 1992 |

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GAS PROCESSING & TREATMENT

| <i>CLIENT</i> | <i>LOCATION</i> | <i>PROJECT</i> | <i>CAPACITY</i> | <i>CONTRACT</i> | <i>YEAR</i> |
|------------------------|---------------------|--|----------------------------|-----------------|-------------|
| Snam Rete Gas | Sabbioncello, Italy | Gas Compression Station | 2 x 10 MW | PMC | 2011 |
| Snam Rete Gas | Northern Italy | Gas pipelines 25 Km, 75 bar | 4" – 36" | PMC | 2011 |
| Snam Rete Gas | Sergnano, Italy | Gas Compression Station | 3 x 15 MW | PMC | 2010 |
| Snam Rete Gas | Messina, Italy | Gas Compression Station | 4 x 25 MW 2 x 30 MW | PMC | 2010 |
| ENI GAS | Candela, Italy | Gas Treatment Plant and Pipeline | 600,000 Nm ³ /d | EPCM | 2005 |
| MIDLAND REFINERIES Co. | Daura-Baghdad, Iraq | Flare Gas Recovery Unit | 7000 T/hr | FEED | 2002 |
| QAPCO/TP | Mes Aieed, Qatar | Ethane Recovery Unit Revamping | Undisclosed | DED,PMC | 1999 |
| SIIRTEC NIGI | Milan, Italy | Gas Treatment Plant | Undisclosed | BED | 1999 |
| GAZPROM / KTI | Angarsk, Russia | LPG Recovery Plant | 24 T/hr | BED | 1995 |
| api / SIIRTEC NIGI | Falconara, Italy | Ammine Gas Washing | 200 T/hr | BED,DED | 1994 |
| MOH / SIIRTEC NIGI | Corinth, Greece | MDEA Gas Washing and Regeneration | 100 T/hr | BED | 1994 |
| api / SIIRTEC NIGI | Falconara, Italy | Gas Washing revamping and Substitution DEA with MDEA | 150 T/hr | BED | 1994 |

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| NOAH / SIIRTEC NIGI | Norway | Combustion Gas Cleaning System | 20,000 Nm ³ /hr | BED | 1994 |
| SIIRTEC NIGI | Kazakistan | Gas Sweetening and Drying | 300 T/hr | BED,DED | 1993 |
| AGIP / SIIRTEC NIGI | Milazzo, Italy | Sour Water Stripper MDEA Gas Washing | 100 T/h 233 T/hr | BED,DED | 1993 |
| NIOC / TPL | South Pars, Iran | Natural Gas Treatment | 50 M Nm ³ /hr | BED | 1993 |
| TURKMENGAS | Gazaciak, Turkmenistan | Natural Gas Processing | 3 M Nm ³ /d | EPC | 1992 |
| AGIP | Taranto, Italy | Gas Drying System | 1,100 T/d | BED | 1992 |

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LUBRICANTS & RE-REFINING

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|---------------|-----------------|---------------------------------------|-----------------|-----------------|-------------|
| EGPC | Dubai, UAE | Lube Oil Blending | 30,000 T/y | BED | 1993 |
| NIOC | Iran | Lube Oil Complex | 100,000 T/y | BED | 1993 |
| FINASA | Amchit, Lebanon | Lube Oil Blending | 50,000 T/y | BED | 1993 |
| SHELL / YCML | Taiz, Yemen | Lube Oil Blending | 25,000 T/y | BED,DED,PMC | 1992 |
| TPL / KONKAT | Armavir, Russia | Used Lube Oil Rerefining and Blending | 50,000 T/y | BED,DED | 1991 |

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PETROCHEMICALS

| <i>CLIENT</i> | <i>LOCATION</i> | <i>PROJECT</i> | <i>CAPACITY</i> | <i>CONTRACT</i> | <i>YEAR</i> |
|-----------------|---------------------|------------------------------|-----------------|-----------------|-------------|
| KOPC - NEC | Sanandaj , Iran | Ethylene Recovery Unit | 10,400 T/y | EP | 2012 |
| AGROCHEREPOVETS | Cherepovets, Russia | Urea Plant Advisory Services | - | PMC | 1995 |
| DELFINO | Baku, Azerbaijan | MT BE Plant | 60,000 T/y | BED | 1993 |
| DELFINO | Russia | Propane/Propylene Splitter | 70,000 T/y | BED,DED | 1993 |
| ISAB Refinery | Priolo, Italy | Ammine Plant | 2 x 190 M3/h | BED | 1992 |
| TPL | Thailand | HDPE Utilities Systems | - | BED | 1991 |
| TPL | Thailan | Aromatic Complex | 290,000 T/y | BED | 1991 |

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CHEMICAL / PHARMACEUTICAL

| <i>CLIENT</i> | <i>LOCATION</i> | <i>PROJECT</i> | <i>CAPACITY</i> | <i>CONTRACT</i> | <i>YEAR</i> |
|-------------------------|---------------------|--|-----------------|-----------------|-------------|
| FIAT AVIO / AIR LIQUIDE | Colleferro, Italy | Fast 2 Plant | Undisclosed | BED,DED | 2002 |
| CHEMI | Patrica, Italy | Multipurpose Systems Plant | 30 T/d | BED,PMC | 2001 |
| CHEMI | Patrica, Italy | Phosfolipides Plant | 15 T/d | EPCM | 2001 |
| CHEMI | Patrica, Italy | Carboxilation Plant | 10 T/d | EPCM | 2001 |
| ICC CAFFARO | Colleferro, Italy | Open Contract for Engineering Services | Undisclosed | BED,DED,PMC | 2000 |
| BRISTOL-MYERS SQUIBB | Ahrensburg, Germany | Taxol Expansion | Undisclosed | DED,PMC | 2000 |
| ICC CAFFARO | Colleferro, Italy | Revamping Chetones Plant | Undisclosed | BED | 2000 |
| ICC CAFFARO | Tor Viscosa, Italy | IPN Multipurpose Plant | Undisclosed | BED,PMC | 2000 |
| BIOSEACH | Brindisi, Italy | Ramoplanine Production Plant | Undisclosed | BED | 1999 |
| ENGELHARD | Rome, Italy | Gas Emission Recovery & Treatment | Undisclosed | BED | 1999 |
| ECOBASIC | Sardinia, Italy | Bulk Pharmaceutical Plant | Undisclosed | PMC | 1998 |
| JOHNSON & JOHNSON | Rome, Italy | Dilution Plant Revamping | Undisclosed | BED,PMC | 1997 |

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| BRISTOL-MYERS SQUIBB | Swords, Ireland | Irbesartan Pharmaceutical Plant | Undisclosed | EPCM | 1997 |
| ICC CAFFARO | Colleferro, Italy | Acetaldeide Storage | Undisclosed | EPCM | 1996 |
| ICC CAFFARO | Colleferro, Italy | Fenilglicine Expansion | Undisclosed | EPCM | 1996 |
| BRISTOL-MYERS SQUIBB | Swords, Ireland | Solvent Recovery | Undisclosed | BED,DED,PMC | 1996 |
| SINOPEC / SWENSON | Shijazhuang, China | Ammonium Sulphate | Undisclosed | BED,DED | 1995 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Oral Bulk Plant | Undisclosed | DED,PMC | 1994 |
| BRISTOL-MYERS SQUIBB | Swords, Ireland | Bulk Pharmaceuical Plant | Undisclosed | BED,DED,PMC | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Silanes Distillation Revamping | Undisclosed | BED,DED | 1994 |
| GEA | Russia | Alcohol Dehydration | 50,000 T/y | BED | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Solvent Recovery | Undisclosed | EPCM | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | SWS and Oxydation | 10 m3/hr | EPCM | 1993 |

Legenda:

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UTILITIES AND OFFSITE FACILITIES

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|----------------------|----------------------------|---|-----------------|-----------------|-------------|
| TOTAL FINA ELF | Rome, Italy | Refinery Utilities System | - | FEED | 2007 |
| ENI Refining | Livorno, Italy | Lube Oil Blow Down System | 350,000 T/y | BED | 2003 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | New Refrigeration System | 2.5 M frigo/hr | BED, DED,PMC | 2001 |
| CHEMI | Patrica, Italy | Steam System & Hot Oil system | 13 T/d | EPCM | 2001 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Air and Waster Distribution System | - | BED,DED | 2000 |
| ENEL | S. Filippo del Mela, Italy | Power Plant Flue Gas Treatment | Undisclosed | DED,PMC | 1998 |
| ICC CAFFARO | Colleferro, Italy | Fire Fighting System & Area Classification Benzoine Plant | - | BED,DED,PMC | 1998 |
| ENEL | S. Filippo del Mela, Italy | Flue Gas DENOX Treatment | Undisclosed | DED,PMC | 1997 |
| ENEL – IEMSA | Montalto, Italy | Power Plant Utilities Upgrading | - | BED,DED,PMC | 1997 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Refrigeration System Revamping | - | BED,DED,PMC | 1997 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | New Boiler and Steam Distribution System | Undisclosed | BED,DED,PMC | 1995 |
| ITALBO / ANSALDO | Rades, Tunisia | Power Plant | Undisclosed | DED,PMC | 1995 |

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|-----------------------------|-------------------|------------------------------------|-----------------|-----------------|-------------|
| AGIP PETROLI | Czech Republic | Car Filling Station | - | DED,PMC | 1995 |
| ENEL – ITIN | Italy | Power Plant Flue Gas Treatment | Undisclosed | BED,PMC | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Utilities System Revamping | - | BED,DED | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Refrigeration and Chilling Unit | 3 M frigo/hr | BED,DED | 1994 |
| AGIP / ICARO | Sannazzaro, Italy | Utilities Network | - | BED | 1994 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Liquid Waste Incinerator Revamping | Undisclosed | DED | 1994 |
| api Refinery / SIIRTEC NIGI | Falconara, Italy | Sour Water Stripper | 40 T/hr | BED,PMC | 1994 |
| api Refinery / SIIRTEC NIGI | Falconara, Italy | Sour Water Stripper | 40 T/hr | BED | 1994 |
| api Refinery | Falconara, Italy | Utilities System Modernization | - | BED,DED | 1993 |
| api Refinery | Falconara, Italy | Sour Water Stripper & Acid Flare | 50 T/hr | BED,DED | 1993 |
| SIIRTEC NIGI / SARAS | Sarroch, Italy | Sulfur Recovery Unit | 40 T/d | BED,DED | 1993 |
| api Refinery | Falconara, Italy | Sour Water Stripper | 30 T/hr | BED | 1993 |

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|---------------------|------------------|--------------------------------------|---------------------|-----------------|-------------|
| AGIP / SIIRTEC NIGI | Milazzo, Italy | Sour Water Stripper MDEA Gas Washing | 100 T/h 233 T/hr | BED,DED | 1993 |
| api Refinery | Falconara, Italy | Sour Water Stripper and Acid Flare | 50 T/hr | BED,DED | 1993 |
| TOTAL FINA ELF | Rome, Italy | Sour Water Stripper | 270 T/d | BED,DED | 1991 |
| TPL | Thailand | HDPE Utilities System | - | BED | 1991 |
| RAMOIL | Naples, Italy | Liquid Waste Incinerator | Undisclosed | EPCM | 1990 |

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PRODUCTS TANKAGE AND LOADING

| <i>CLIENT</i> | <i>LOCATION</i> | <i>PROJECT</i> | <i>CAPACITY</i> | <i>CONTRACT</i> | <i>YEAR</i> |
|---------------|-----------------------|--|-----------------|-----------------|-------------|
| RAM | Milazzo, Italy | Jet Fuel Storage Revamping | 17,000 m3 | EPC | 2004 |
| RAM | Milazzo, Italy | Gasoline/Gasoil Loading Arms | 1,500 M3/h | BED,DED | 2003 |
| ENI Refining | Livorno, Italy | Tank Farm Vapor Recovery | Undisclosed | BED,DED | 2003 |
| AGIP GAS | Taicang, China | LPG Storage and Bottling Plant | 48,000 m3 | BED | 1997 |
| AGIP GAS | Taranto, Italy | LPG Storage System | Undisclosed | BED,DED,PMC | 1997 |
| Q8 PETROLI | Desio-Valbrona, Italy | Oil Tank Farm | Undisclosed | BED,PMC | 1997 |
| AGIP GAS | Rome, Italy | LPG Storage System | Undisclosed | BED | 1996 |
| AGIP GAS | Manfredonia, Italy | Conversion of NH3 storage to LPG storage | 60,000 M3 | BED | 1996 |
| AGIP GAS | Pitesti, Romania | LPG Storage and Bottling | Undisclosed | BED | 1995 |
| AGIP GAS | Massawa, Eritrea | Oil Tank Farm | Undisclosed | BED,PMC | 1995 |
| AGIP GAS | Umbria, Italy | LPG Storage System | Undisclosed | BED,DED,PMC | 1995 |
| AGIP GAS | Porto Torres, Italy | LPG Storage System | 3000 m3 | BED | 1995 |

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|----------------------|-----------------------|-------------------------------------|-----------------|-----------------|-------------|
| AGIP GAS | Palermo & Gela, Italy | Tank Farm Revamping | 130,000 M3 | BED,DED,PMC | 1995 |
| api Refinery | Falconara, Italy | Oil Jetty | Undisclosed | BED,DED,PMC | 1995 |
| Q8 PETROLI | Gallarate, Italy | Fuel Oil and Gasoil Tankage | 2,000 m3 | BED,DED, PMC | 1995 |
| BRISTOL-MYERS SQUIBB | Sermoneta, Italy | Mother Liquor Tankage | Undisclosed | BED,DED,PMC | 1994 |
| Q8 PETROLI | North Italy | Fuel Oil and Gasoil Tankage | 3,000 m3 | BED,DED,PMC | 1994 |
| MINISTRY OF OIL | Ras Isa, Yemen | Crude Oil Tankage | 400,000 m3 | BED | 1994 |
| api Refinery | Falconara, Italy | Tank Farm Revamping | Undisclosed | BED,DED | 1994 |
| EXXON | Augusta, Italy | LPG Loading Facilities | 300 m3/hr | BED | 1994 |
| Q8 PETROLI | Naples, Italy | Oil Tank Farm | 5,000 m3 | BED,DED | 1994 |
| PETROLOFISI | Haramidere, Turkey | Tank Farm and Products Distribution | 80,000 m3 | BED | 1993 |
| Q8 PETROLI | Padova-Pavia, Italy | Diesel Tankage | 3,000 m3 | BED,DED,PMC | 1993 |

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PLANTS DISMANTLING AND RELOCATION

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|------------------|-----------------|---------------------------------|-----------------|-----------------|-------------|
| TRL / AL GHURAIR | Naples, Italy | KRC Refinery Dismantling | - | EPCM | 2007 |
| BCPL | Naples, Italy | KRC Aromatics Plant Dismantling | - | EPC | 2006 |

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